

# Our design philosophy

**While using multiple units in a loudspeaker system, every specific unit receives a specific frequency range where it is specialised in. If the design is built correctly, the image of the total is a simulated presentation as if it is all one. As we all are aware of in many systems this is NOT the case. Actually, non-technicians mostly see a loudspeaker system as one part, which IS logical, you also see your car as ONE part.... Technicians as we are see them in parts though and tend to see flaws all over. We believe the use of parallel crossovers is wrong and felt the need to change.**

A loudspeaker system is the result of technical efforts to match three acoustic/electric parameters, preferably resulting in a:

- Flat frequency curve
- Flat impedance curve
- Flat phase curve

In practise we are overruled by nature’s laws unfortunately and have to give in somewhere.....

Sometimes it’s the quality, sometimes the size, sometimes the price, yet mostly imperfect curves.

Over the years about everybody believes that a speaker with the flattest (and widest) frequency range results in the best performance. I’m sorry but you’re wrong in that. Phase behaviour is, simply because frequency behaviour is dramatically influenced by the room the speakers are in and the location in this room as well. If the phase behaviour is out of order though, the 3D presentation is down the drain!

At first a dramatic phase behaviour sounds fantastic, but after some time one gets fatigued.

We believe we managed to solve this problem. To tell how we need to go in some technical details.

## Parallel filtering.

In most speaker systems, every drive units receives its specific frequency range for optimal performance. This filtering can be done in many ways. The steepness of the filtering can be different (6, 12,18 or even 24dB/octave. Also, there are several types of filters.

[For those interested: we made an Excel table where you can view and alter all available parallel filtering types.](#)

Every type and every slope will result in a different sound, while using the same drive units. This proves that something happens in these type of crossovers which is altering the sound, but WHAT????

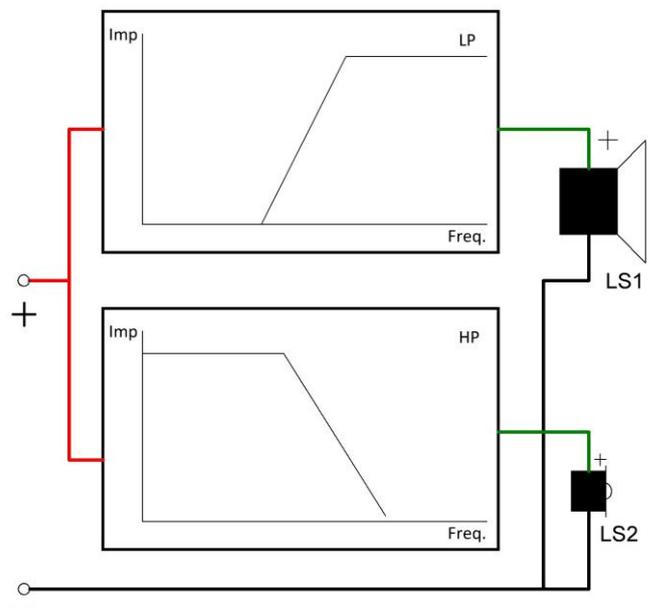
Immediately after the speaker terminals, the signal is split in 2 or more separate frequency ranges:

Clearly is shown that from that moment on, both frequency ranges don’t “see” each other anymore.

The phase (= 3D presentation) is the result of the voltages and currents floating in a circuit.

Since we completely separated the frequency ranges here,

Parallel XO principle



depending on the type of filter and drive unit used, each part will behave in its own way, regardless what the other parts do. Voltages and currents (= phase response) are unmatched.

Every filter part has a very low impedance (=ac resistance) in its working range. Around the crossover frequency, the impedance is rising at a certain rate, f.e. 12dB/octave. So, from a certain frequency point on the specific unit won't get signals any more. Unfortunately, this rise in impedance results in a dramatic phase shift also, simply law of nature. At the same time, designers tend to match the total frequency range, by shifting the two "Lego" blocks over the frequency axis. Sometimes this results in a huge impedance rise around the crossover point, BUT frequency is matched....

In practise, this kind of filtering shows about perfect frequency behaviour, but the phase and impedance curves show dramatic results, especially in the crossing area. This is one of the reasons why speakers sound so different. BUT: as most people want it: the frequency curve is about flat. Then, placed in a living room, this room is heavily degrading this frequency curve, but sois. Also, while repositioning the speaker it changes, as you all are aware of.

We believe this approach is wrong, so we tried something else.

### Serial filtering.

EVERY listening room will change the frequency curve dramatically as also the location of the speaker in this room will do. The phase curve however, defining the spatiality of the presentation, stays in tact regardless the characteristics of a listening room. Besides that and more important: our ears and mind are concentrating on and are specialised in phase differences, just to find out where the "danger" is coming from! The phase shift between both ears defines the location. And even more precise: the phase shifts of reflected sounds give us an idea about the distance and even the vertical position of where the sound is coming from. How can you hear that a plane is right above you when your ears are listening forward?? Phase shifts! Lots of people can't recognise frequency differences up to 10dB. Experienced people manage to reach around 2-3dB (doubling of sound level!) So, we tried to find a solution where we could concentrate on the phase behaviour instead.

The serial filtering technique is known for many years, but hardly implemented in the audio world. This is, because it is very difficult to find the correct components values and the units which are able to handle the extra energy they receive outside their working area without breaking or distorting. About 95% of all units (especially tweeters) are incapable of handling serial filter signals, to be more precise: 6dB filtering slopes.

A serial crossover looks about this:

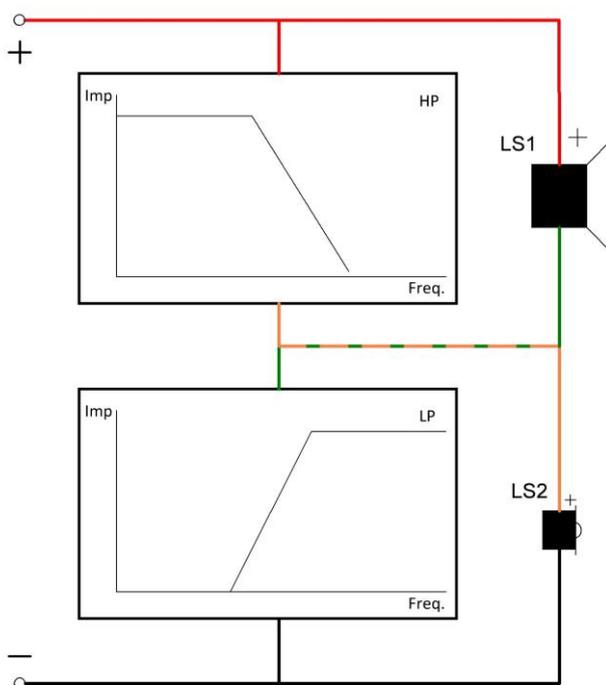
Since about everybody is used to "read" parallel filters, it's a bit tricky to read this picture, but we'll try.

Both (or more) units are connected in series with each other, so without any precautions they would receive the same signal. We solve this with some electronic components.

Parallel over the woofer we place a High-pass filter, meaning that the impedance of this circuit is very low at high frequencies. So, the woofer is shortcut by this circuit at high frequencies. Over the tweeter the opposite happens; it is shortcut for low frequencies by the LP filter.

And now where it's all about: since the voltages AND currents can't go any other path, their relation stays the same over the complete frequency range! Since phase behaviour is just a number of degrees between the difference in voltage and current signals, phase is also not changed, other than by the drive units used. By selecting them on a matching phase behaviour and positioning them in the correct way, this is solved. It's up to the designer to match the frequency and impedance curves as well. This is the most tricky part though!

ELTIM 6/6 dB phase linear serial XO principle



In order to find the closest possible match we made a program where we enter the drive units parameters AND acoustic performance. We can also "play" with components values. We do this till we find a frequency where the ACOUSTIC phase of both units are equal, resulting in an about flat phase behaviour. Furthermore and at the same time, we can alter the impedance curve to an about flat line as well. We succeeded to build several systems, working as about ONE speaker.

The program shows us the acoustic frequency and phase results as well as the independent and total impedance curve. After some trial and error where we needed to understand what's going on and how to interpret the correlation between all data it works fine for some years now.

Only with this software we are capable to construct a serial crossover within a reasonable time. And only this is why others don't use it. It simply takes way too much time to develop it in a proper manner. AND they would need better units.....

Since the serial filtering technique only allows slopes of 6 or 12dB (requiring extra components again), the drive units need to show nice frequency curves around the crossover frequency. Also, outside their actual working area, especially tweeters, must be capable of handling lower frequencies, without overload or distortion. Dynaudio, Morel, etc. can do this.

To us it seems clear that these are not the cheapest units available.

### **Our software**

As a cook wouldn't do, we don't tell exactly how this software works, but it does as we experienced in practise.

A serial crossover only works properly while the load impedance is about flat. So, before doing anything else we calculate parts in order to flatten the impedances of the units used. It's nice to know that due to this, the impedance curve (speaker load) of the speaker combination also is about flat, so ANY amplifier will drive our speakers without a problem.

In our calculation program we have a database of all drive units we use, presenting the acoustic AND electrical data over the full audible frequency range. The combined behaviour of the raw drivers AND the crossover parts are shown in graphs. Then, manually we alter components values till we find the correct crossing point, which is where the ACOUSTIC 6/6dB crossover frequency point matches the impedance crossing point. Sometimes it's done easy, sometimes even not possible.

### **Remarks.**

95% of today's raw drivers can't handle a 6dB crossover and are overloaded or result in distorting signals.

Due to this, a lot of people are convinced that a 6dB crossover doesn't work, whether serial or parallel.

Top brands like Morel and Dynaudio show that it does work though!. But, you need to do it right.....

One needs rugged units having nice smooth roll-off behaviour. The ones we use only have this nice, smooth behaviour and can handle the extra power they receive while using 6dB crossovers.

They sound perfect up to their mechanical limits.

Unfortunately, they are not the cheapest ones.....

Designing a correct functioning loudspeaker in combination with a serial crossover is about impossible by trial and error. Calculating software for this is not available.

Also, there are NO software programs (except ours) which calculate and **show** what's happening with the total of electric and acoustic signals. We can do this for parallel as well as serial crossovers.

Trial and error takes way too much time, read: costs.

A lot of people have no idea what's happening inside a serial crossover, since it requires an inverse way of thinking compared to parallel crossover people are used to for decades. You need to study it, which takes time, read: money.

SO far, serial filters are not accepted by the people, simply because most of them perform dramatically. Perhaps we can change this mind-set. Ours work as you can experience yourself!

Visit us at a show or listen by a friend or dealer.



**ELTIM E621**

**ONLY THESE FACTS ARE WHY ABOUT NOBODY ELSE USES A SERIAL CROSSOVER.**

**The combination of cabinet design, drive units used and our serial crossover results in a most convenient, fast, easy listening sound, full of rich detail and a fantastic 3D presentation.**

***ELTIM audio BV, Louis Timmers 2017 ©***

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